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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
09/753,318	12/28/2000	Hideki Katsura	07977/262001/US4542	1195	
20985	7590 07/31/2002				
	FISH & RICHARDSON, PC			EXAMINER	
SUITE 500	LA VILLAGE DRIVE		DUDEK, JAMES ANDRE		
SAN DIEGO,	CA 92122		ART UNIT	PAPER NUMBER	
			2871		
			DATE MAILED: 07/31/2002		

Please find below and/or attached an Office communication concerning this application or proceeding.

4		Application No.	Applicant(s)	<del>بالغ</del>
,		09/753,318	KATSURA, HIDEKI	
	Office Action Summary	Examiner	Art Unit	
		James A. Dudek	2871	
Period fo	• •			
THE I - Exter after - If the - If NO - Failur - Any re	ORTENED STATUTORY PERIOD FOR R MAILING DATE OF THIS COMMUNICATI usions of time may be available under the provisions of 37 C SIX (6) MONTHS from the mailing date of this communicati period for reply specified above is less than thirty (30) days period for reply is specified above, the maximum statutory i re to reply within the set or extended period for reply will, by eply received by the Office later than three months after the d patent term adjustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no event, however, ron. a reply within the statutory minimum period will apply and will expire SIX (6 statute, cause the application to become the statute.	nay a reply be timely filed  of thirty (30) days will be considered timely.  MONTHS from the mailing date of this communication me ABANDONED (35 U.S.C. & 133)	,
1)🛛	Responsive to communication(s) filed or	02 July 2002 .	1	
2a) <u></u>		This action is non-final.		
3)□ Dispositi	Since this application is in condition for a closed in accordance with the practice upon of Claims	llowance except for forma	matters, prosecution as to the merits is 5 C.D. 11, 453 O.G. 213.	5
4) 🖂	Claim(s) 1-26 is/are pending in the applic	ation.		
•	4a) Of the above claim(s) <u>1-13</u> is/are witho	Irawn from consideration.		
5) 🗌	Claim(s) is/are allowed.			
6)⊠	Claim(s) <u>14-26</u> is/are rejected.			
7)	Claim(s) is/are objected to.			
8)	Claim(s) are subject to restriction a	nd/or election requiremen		
Application	on Papers	·		
9) 🗌 7	he specification is objected to by the Exa	miner.		
10)□ T	he drawing(s) filed on is/are: a)	accepted or b)☐ objected to	by the Examiner.	
	Applicant may not request that any objection	to the drawing(s) be held in a	beyance. See 37 CFR 1.85(a).	
11)[] T	he proposed drawing correction filed on _	is: a)□ approved b)	disapproved by the Examiner.	
	If approved, corrected drawings are required	* *		
12) 🔲 T	he oath or declaration is objected to by th	e Examiner.		
Priority u	nder 35 U.S.C. §§ 119 and 120			
13)🛛	Acknowledgment is made of a claim for fo	reign priority under 35 U.S	.C. § 119(a)-(d) or (f).	
a)[∑	☑All b) Some * c) None of:			
	1.⊠ Certified copies of the priority docur	nents have been received.		
	2. Certified copies of the priority docur	nents have been received	in Application No	
	3. Copies of the certified copies of the application from the Internationate the attached detailed Office action for a	il Bureau (PCT Rule 17.2(	a)).	
	cknowledgment is made of a claim for don			ın)
a)	☐ The translation of the foreign language cknowledgment is made of a claim for dor	e provisional application ha	s been received.	,.
Attachment(				
2)  Notice 3)  Inform	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (PTO-948 ation Disclosure Statement(s) (PTO-1449) Paper No	) 5) Notic	iew Summary (PTO-413) Paper No(s) e of Informal Patent Application (PTO-152)	
5. Patent and Tra FO-326 (Rev	A	ce Action Summary	Part of Paper No. 8	

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## **DETAILED ACTION**

## Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claim 14-26 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

The limitation "having a hole portion being possible to injecting" is nonsensical.

The limitation "preforming an orientation film to each of the element and opposing substrate" is confusing because the films have already been formed. The examiner assumes applicant is referring to some sort of alignment treatment.

Per all elected independent claims, the limitation (or similar limitations) "separating the joined element and opposing substrates to form at least the liquid crystal display device" is confusing because if you separate the joined substrates, the result would not be a display device. It would be two separate substrates without coordination between the two substrates. Examiner assumes applicant is referring to forming several cells from a large substrates and then scribing the substrates in order to form multiple cell at the same time.

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claim 14 is rejected under 35 U.S.C. 103(a) as being unpatentable over the Fujimura et al. JP Patent ('132).

'132 teaches preparing an element substrate and an opposing substrate (31,32), one of said element and opposing substrates having a hole portion for injecting LC (see figures); forming an orientation film and patterning the alignment film (see line 5 of the constitution); forming a sealing material on one of the substrates (17); joining the substrates (as the substrates

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are shown in the figures as being joined); and injecting the LC material into the hole (see constitution).

Lacking from '132 is the step of separating the joined element and opposing substrate to form a display device. However, it was well known or common knowledge to form several cells simultaneously using bulk substrates and at the end of the process scribing the substrates to separate the cell into several single displays in order to decrease processing time. Accordingly, it would have been obvious to one of ordinary skill at the time the invention was made to combine the well known bulk method of manufacturing liquid crystal cell with '132 in order to decrease processing time.

Claims 15-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over the Takada JP Patent (\*800).

Per claims 15-20, '800 teaches preparing an element substrate and an opposing substrate (pair of bases); forming a sealing material on one of the substrates (1); joining the substrates (since an LC cell is formed, the substrates must be joined); an injection port (5), a seal stopper (2) injecting the LC material (see constitution).

Lacking is the seal formed to surrounding the pixel and driving circuits and separating the substrates. However, it was well known to form the seal such that the seal is surrounding the driving circuit in order to decrease the cell size and to form several cells at one time and separating the cells. Accordingly, it would have been obvious to one of ordinary skill at the time the invention was made to combine the well known seal member surrounding the drive circuit and the bulk substrate with '800 in order decrease cell size and decrease processing time.

Regarding claim 19, '800 lacks the damning portion. However it was well known to use a damning portion in order to prevent the plug from protruding into the cell chamber. Accordingly, it would have been obvious to one of ordinary skill at the time the invention was made to combine the well known damn and '800 in order to prevent the plug from protruding into the cell chamber.

Claims 21 and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over the Nakanowatari patent ('025).

'025 teaches an injection port in the corner. Lacking is the seal formed to surrounding the pixel and driving circuits and separating the substrates. However, it was well known to form the

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seal such that the seal is surrounding the driving circuit in order to decrease the cell size and to form several cells at one time and separating the cells. Accordingly, it would have been obvious to one of ordinary skill at the time the invention was made to combine the well known seal member surrounding the drive circuit and the bulk substrate with '025 in order decrease cell size and decrease processing time.

Regarding claim 19, '025 lacks the damning portion. However it was well known to use a damning portion in order to prevent the plug from protruding into the cell chamber. Accordingly, it would have been obvious to one of ordinary skill at the time the invention was made to combine the well known damn and '800 in order to prevent the plug from protruding into the cell chamber.

Claims 21-25 are rejected under 35 U.S.C. 103(a) as being unpatentable over the Nakanowatari patent ('025) in view of '800.

'025 lacks the stopper portion. However, '800 teaches a stopper portion to arrest turn around and dispense with a cleaning process. Accordingly, it would have been obvious to one of ordinary skill at the time the invention was made to combine the stopper of '800 with '025 in order to dispense with the cleaning process.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to James A. Dudek whose telephone number is 308-4782. The examiner can normally be reached on 9:00-5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, William L Sikes can be reached on 703-308-4842. The fax phone numbers for the organization where this application or proceeding is assigned are 703-308-7721 for regular communications and 703-308-7721 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0956.

James A. Dudek Primary Examiner Art Unit 2871